



# **Establishing Mooring Foundations & Seafloor Interface**

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***Delmar Systems, Inc.***



# **Establishing Mooring Foundations**

## ***Installation of Anchors***

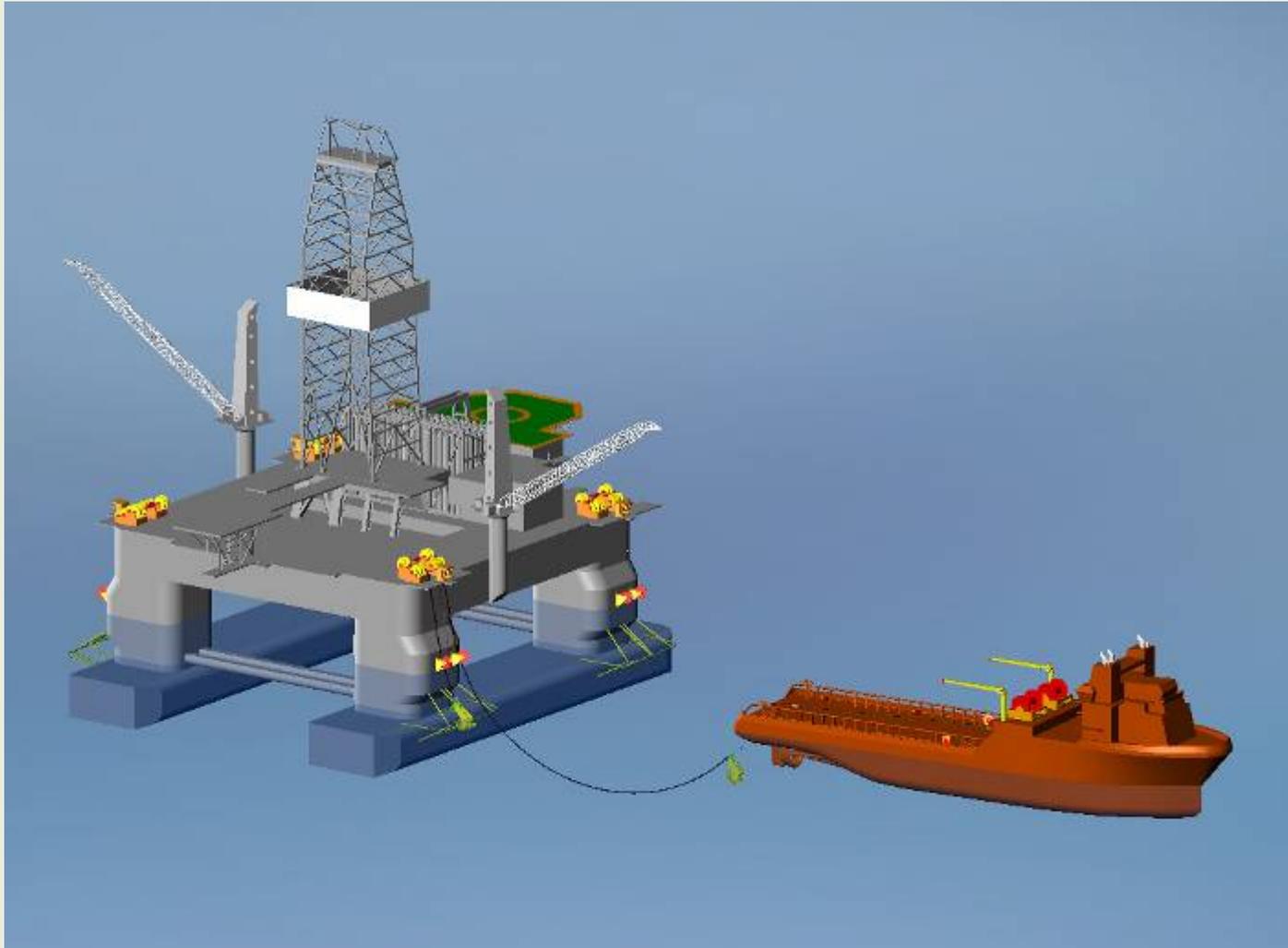


# Example for Comparison

- **5,000' Water Depth**
- **Flat Seafloor**
- **Four System Examples**
  - **Catenary Systems with DEA**
  - **Semi-Taut System with Drag-Installed VLA**
  - **Taut System with Suction Pile**
  - **Taut System with OMNI-Max™**



# DEA Installation





# DEA Installation

Initial Angle (Deg)

27.98

Rudder Angle (deg)

16.8

AHV Distance (ft)

3891

Bollard Pull

Kips

70.3

End Depth (ft)

0

AHV Tension (kips)

244

Max Depth (ft)

-2438

MT

31.89

Graph





# DEA Installation

Initial Angle (Deg)

51.91

Rudder Angle (deg)

46.6

AHV Distance (ft)

15143

Bollard Pull

Kips

334.75

End Depth (ft)

0

AHV Tension (kips)

460

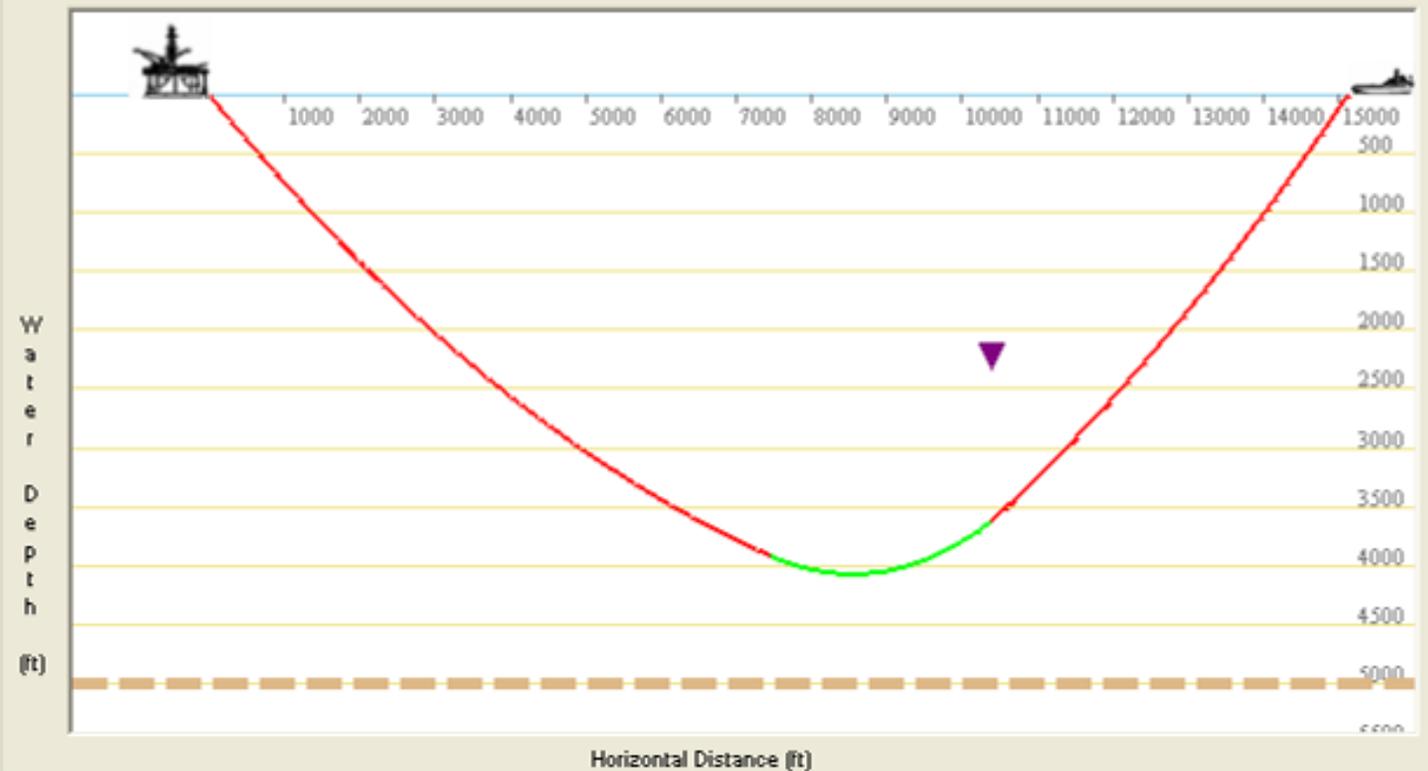
Max Depth (ft)

-4082

MT

151.84

Graph





# DEA Installation

Initial Angle (Deg)

38.82

Rudder Angle (deg)

32

AHV Distance (ft)

13179

Bollard Pull

Kips

205.97

End Depth (ft)

0

AHV Tension (kips)

384

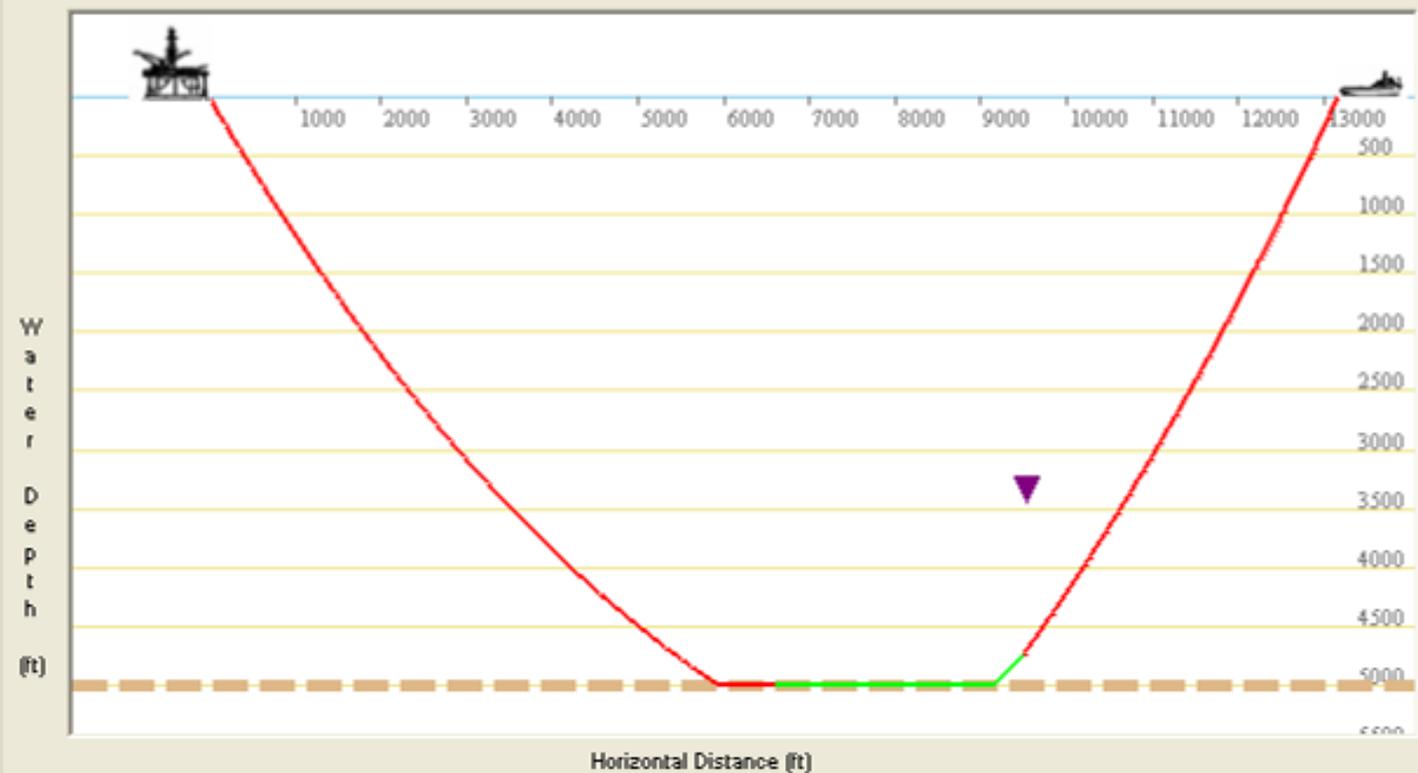
Max Depth (ft)

-5479

MT

93.43

Graph





# DEA Proof Load (550-kips)

Fairlead Angle (Deg)

50.1

Grounded Length (ft)

876

Anchor Angle (deg)

0

Horizontal Bollard Pull

Kips

421.94

Anchor Distance (ft)

10130

Anchor Tension (kips)

346

Total Stretch (ft)

43.6

MT

191.39

Graph





# DEA Operating (425-kips)

Fairlead Angle (Deg)

46.4

Grounded Length (ft)

1565

Anchor Angle (deg)

0

Horizontal Bollard Pull

Kips

307.77

Anchor Distance (ft)

10009

Anchor Tension (kips)

172

Total Stretch (ft)

32.4

MT

139.6

Graph





# DEA Survival (300-kips)

Fairlead Angle (Deg)

40.4

Grounded Length (ft)

2297

Anchor Angle (deg)

0

Horizontal Bollard Pull

Kips

194.44

Anchor Distance (ft)

9825

Anchor Tension (kips)

0

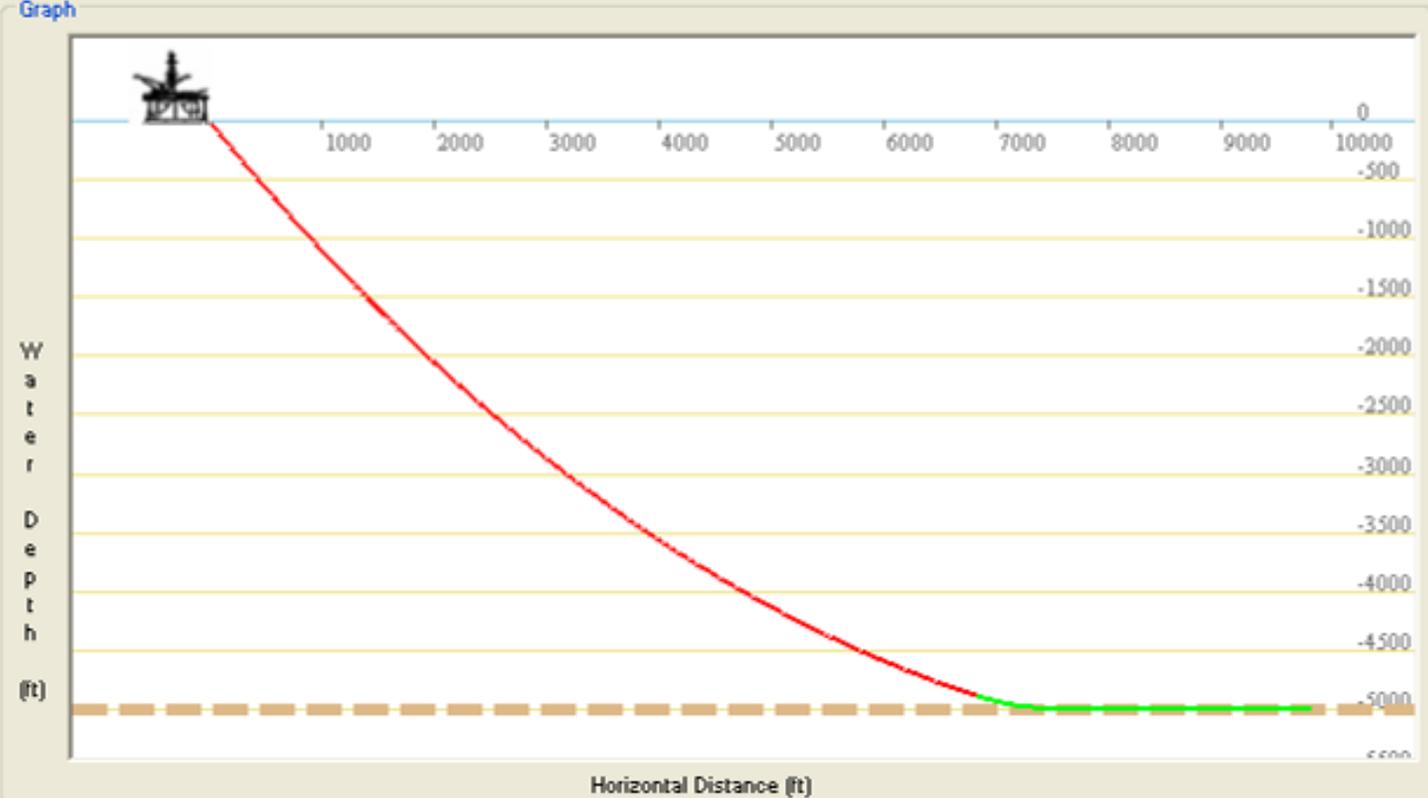
Total Stretch (ft)

21.5

MT

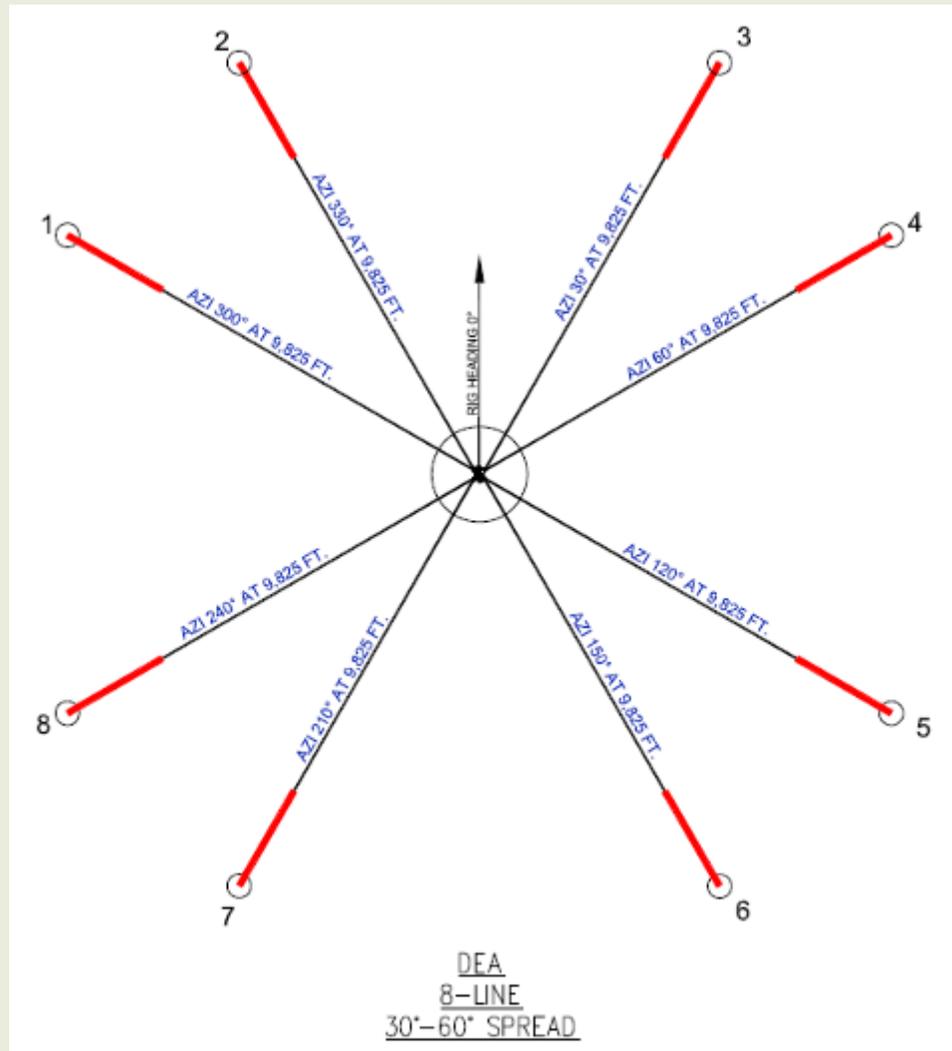
88.19

Graph



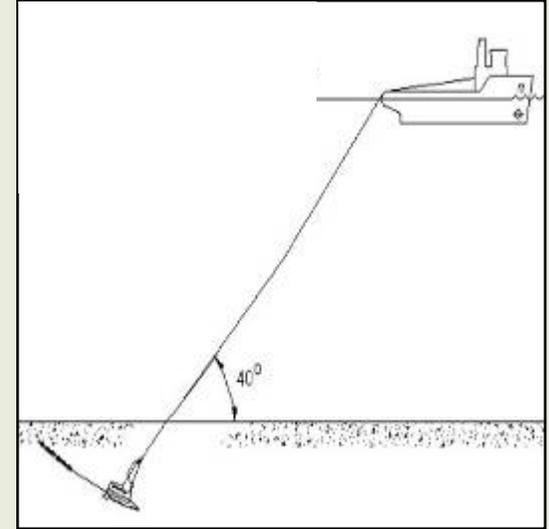
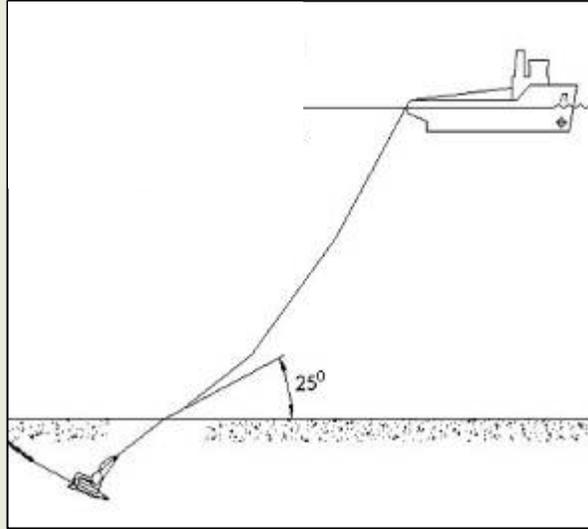
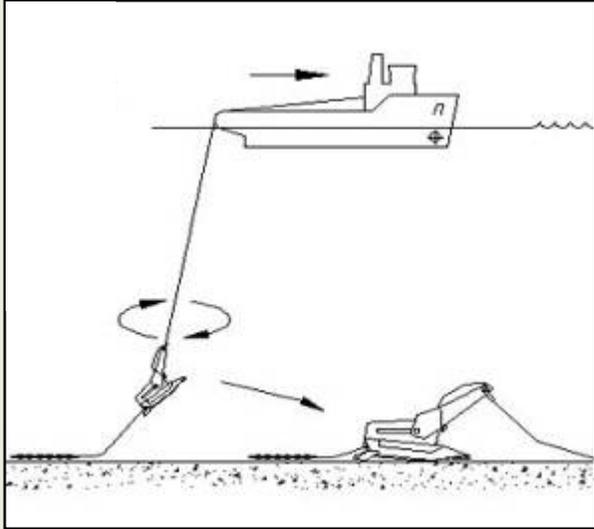


# DEA Pattern





# VLA Installation





# VLA Drag-In (250-kips @ ML)

Fairlead Angle (Deg)

45.9

Grounded Length (ft)

0

Anchor Angle (deg)

1.2

Horizontal Bollard Pull

Kips

251.34

Anchor Distance (ft)

10415

Anchor Tension (kips)

252

Total Stretch (ft)

26.5

MT

114.01

Graph





# VLA Shear Pin Step

Fairlead Angle (Deg)

38.3

Grounded Length (ft)

0

Anchor Angle (deg)

41.7

Horizontal Bollard Pull

Kips

371.87

Anchor Distance (ft)

4625

Anchor Tension (kips)

498

Total Stretch (ft)

29.1

MT

168.68

Graph





# VLA Connected Survival

Fairlead Angle (Deg)

40

Grounded Length (ft)

1108

Anchor Angle (deg)

0

Horizontal Bollard Pull

Kips

176.77

Anchor Distance (ft)

10179

Anchor Tension (kips)

157

Total Stretch (ft)

19.2

MT

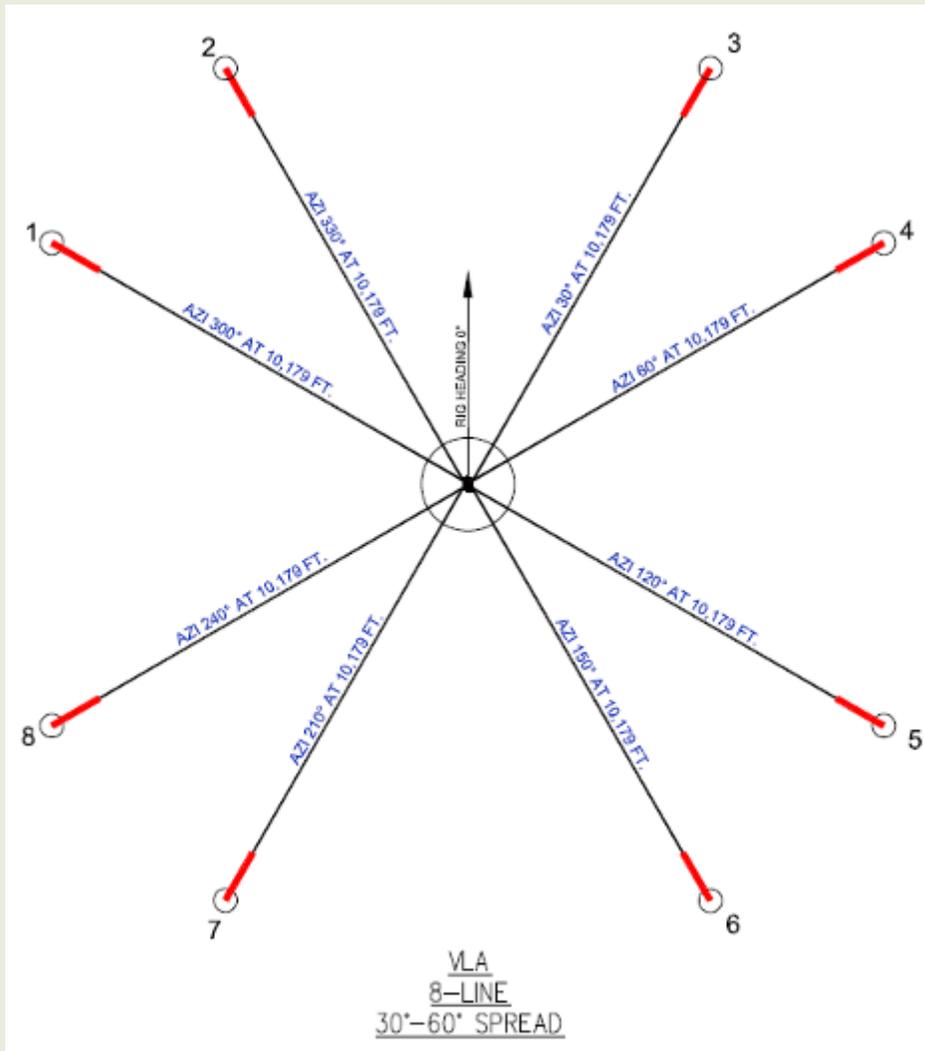
80.18

Graph





# VLA Pattern

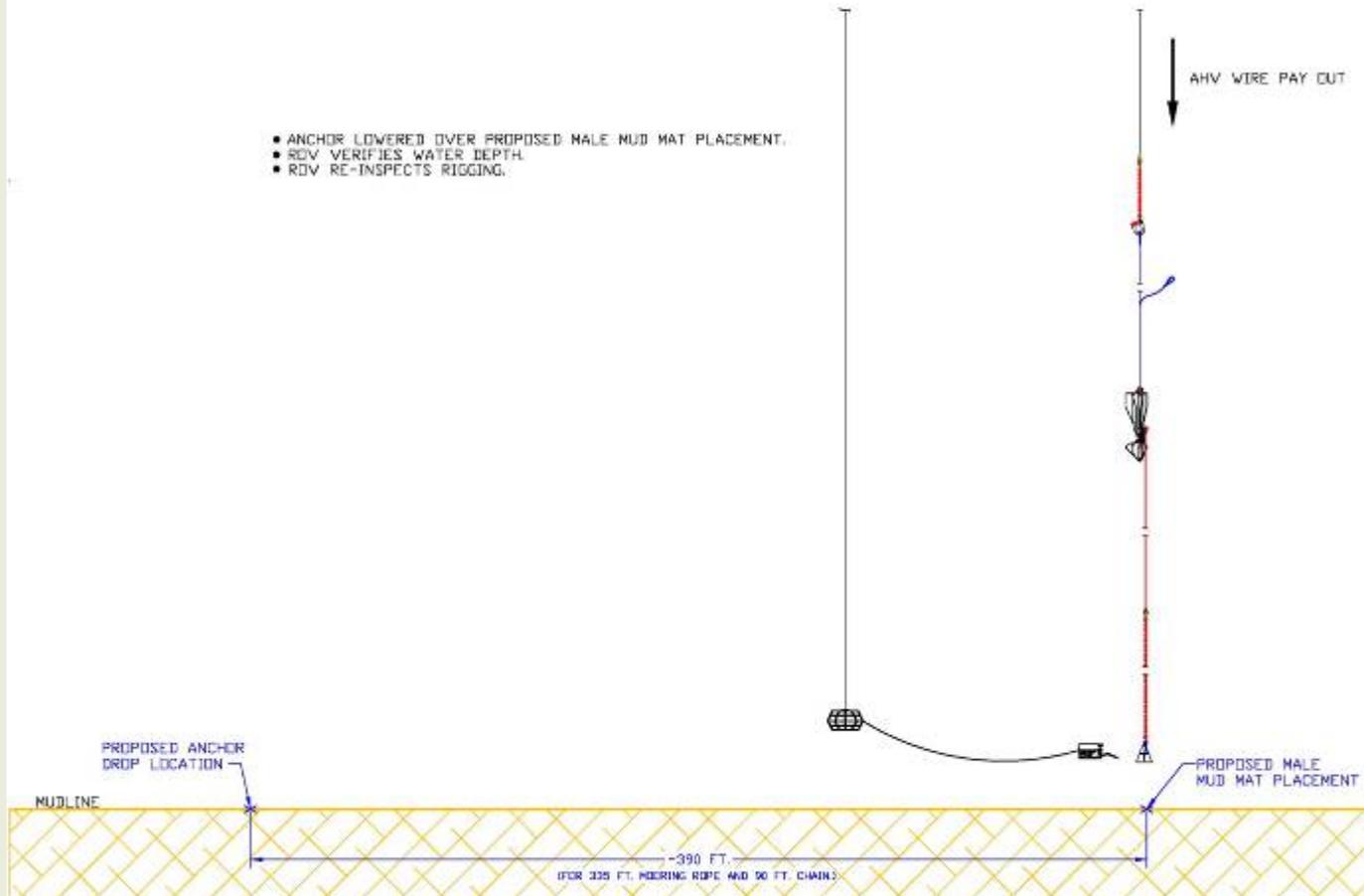




# OMNI-Max™ Installation

## OMNI-Max INSTALLATION STEP 5

- ANCHOR LOWERED OVER PROPOSED MALE MUD MAT PLACEMENT.
- ROV VERIFIES WATER DEPTH.
- ROV RE-INSPECTS RIGGING.

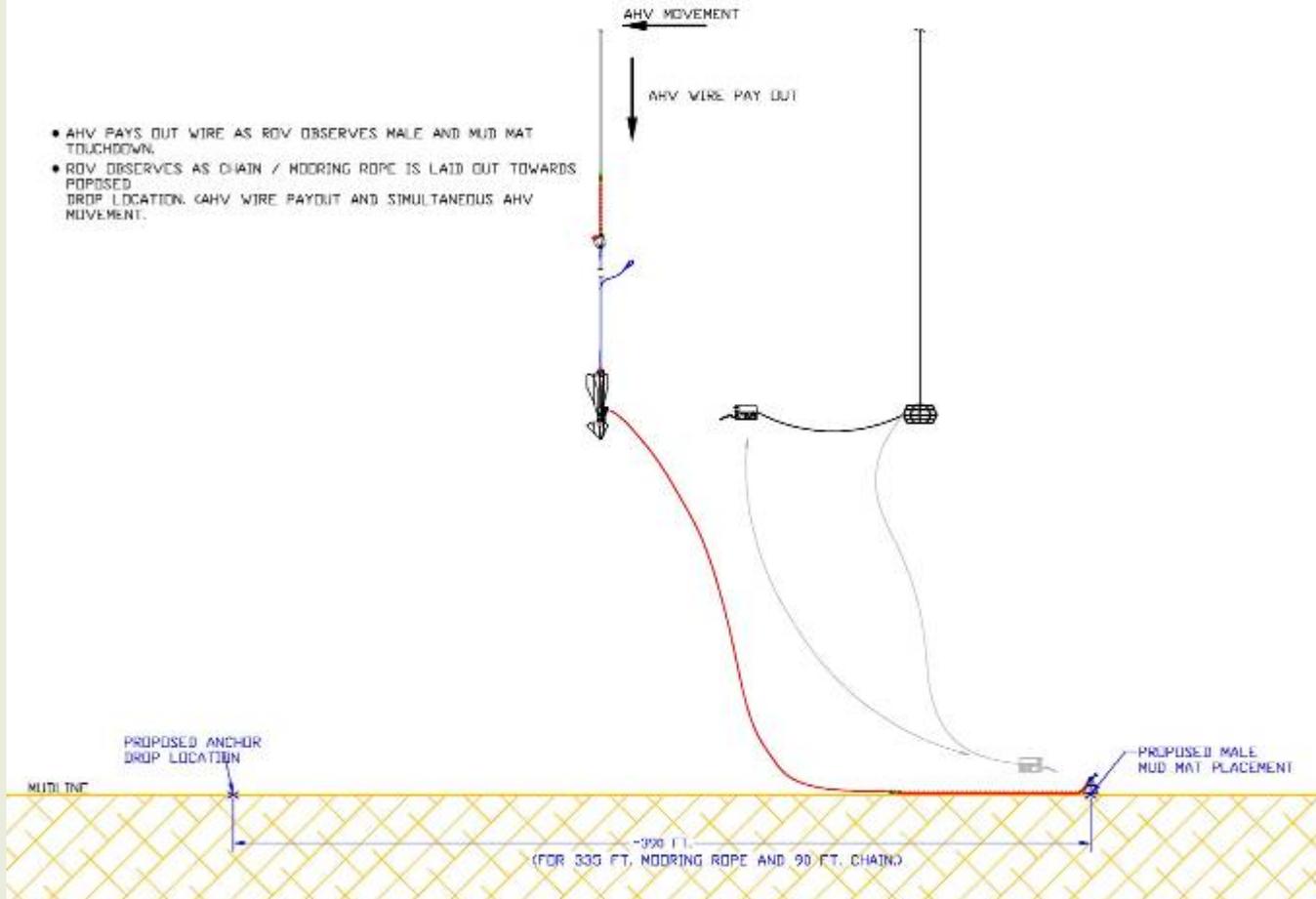




# OMNI-Max™ Installation

## OMNI-Max INSTALLATION STEP 6

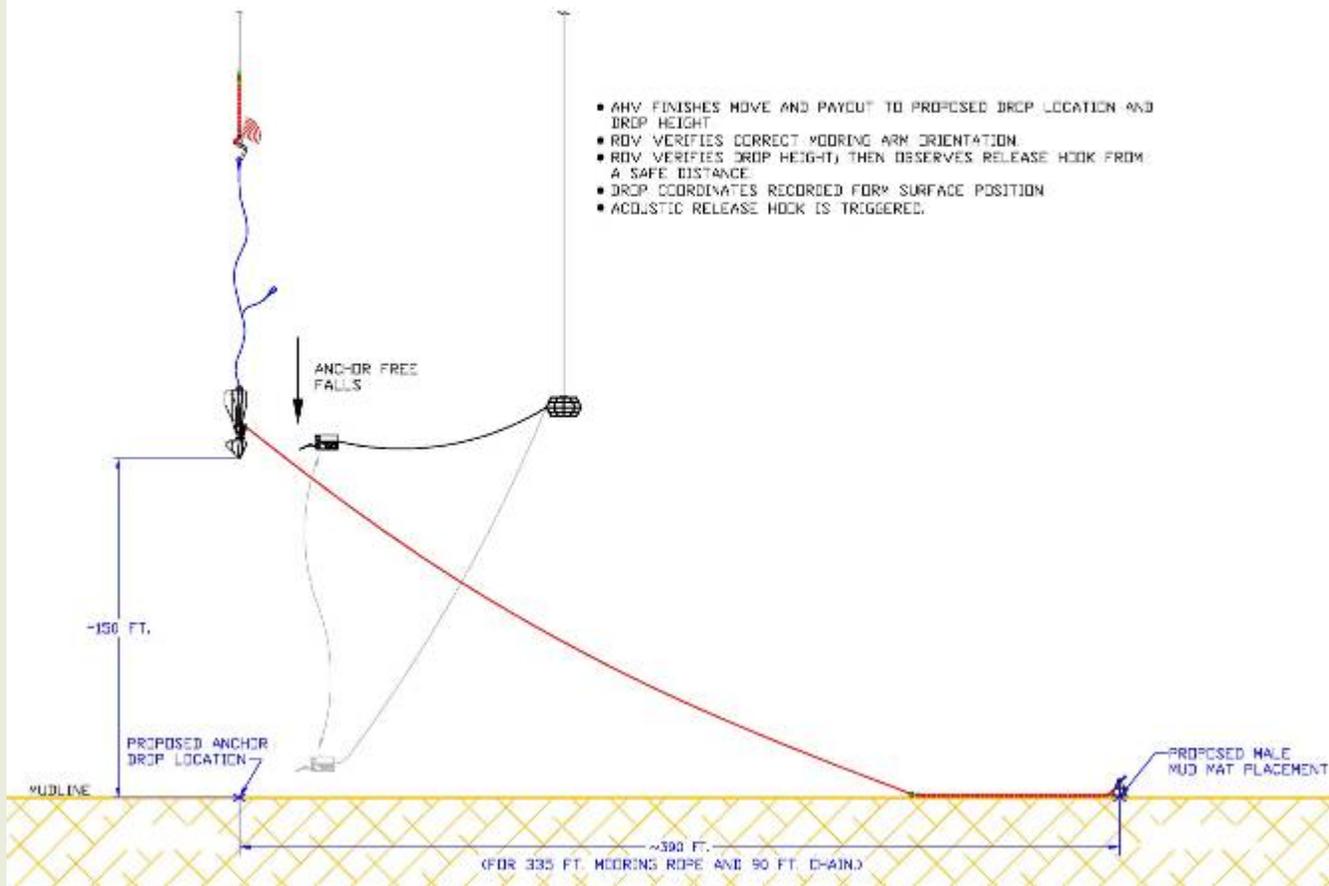
- AHV PAYS OUT WIRE AS ROV OBSERVES MALE AND MUD MAT TOUCHDOWN.
- ROV OBSERVES AS CHAIN / MOORING ROPE IS LAID OUT TOWARDS PROPOSED DROP LOCATION. AHV WIRE PAYOUT AND SIMULTANEOUS AHV MOVEMENT.





# OMNI-Max™ Installation

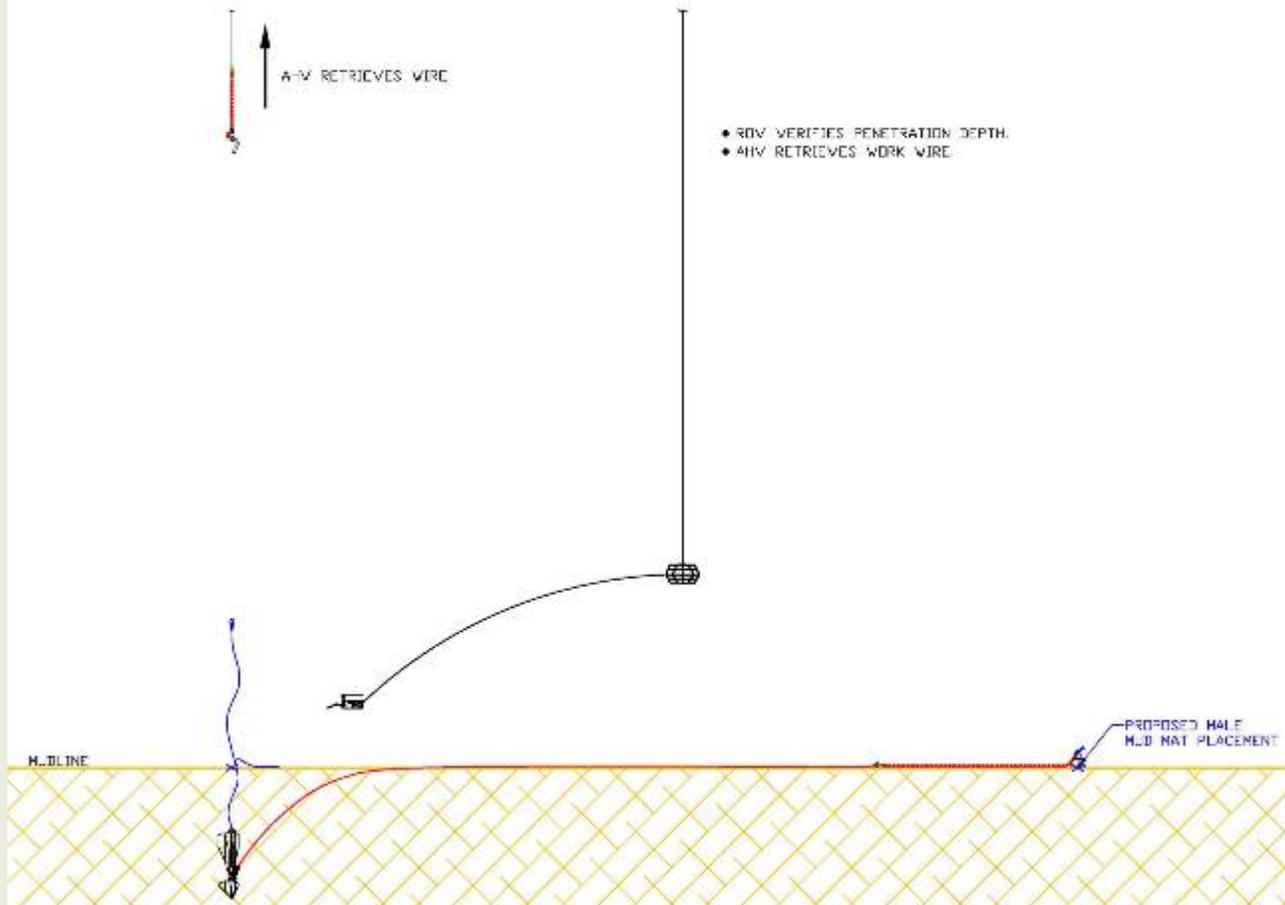
## OMNI-Max INSTALLATION STEP 7





# OMNI-Max™ Installation

## OMNI-Max INSTALLATION STEP 8





# OMNI-Max™ Connected Survival

Fairlead Angle (Deg)

49.2

Grounded Length (ft)

0

Anchor Angle (deg)

28.5

Horizontal Bollard Pull

Kips

208.17

Anchor Distance (ft)

7073

Anchor Tension (kips)

237

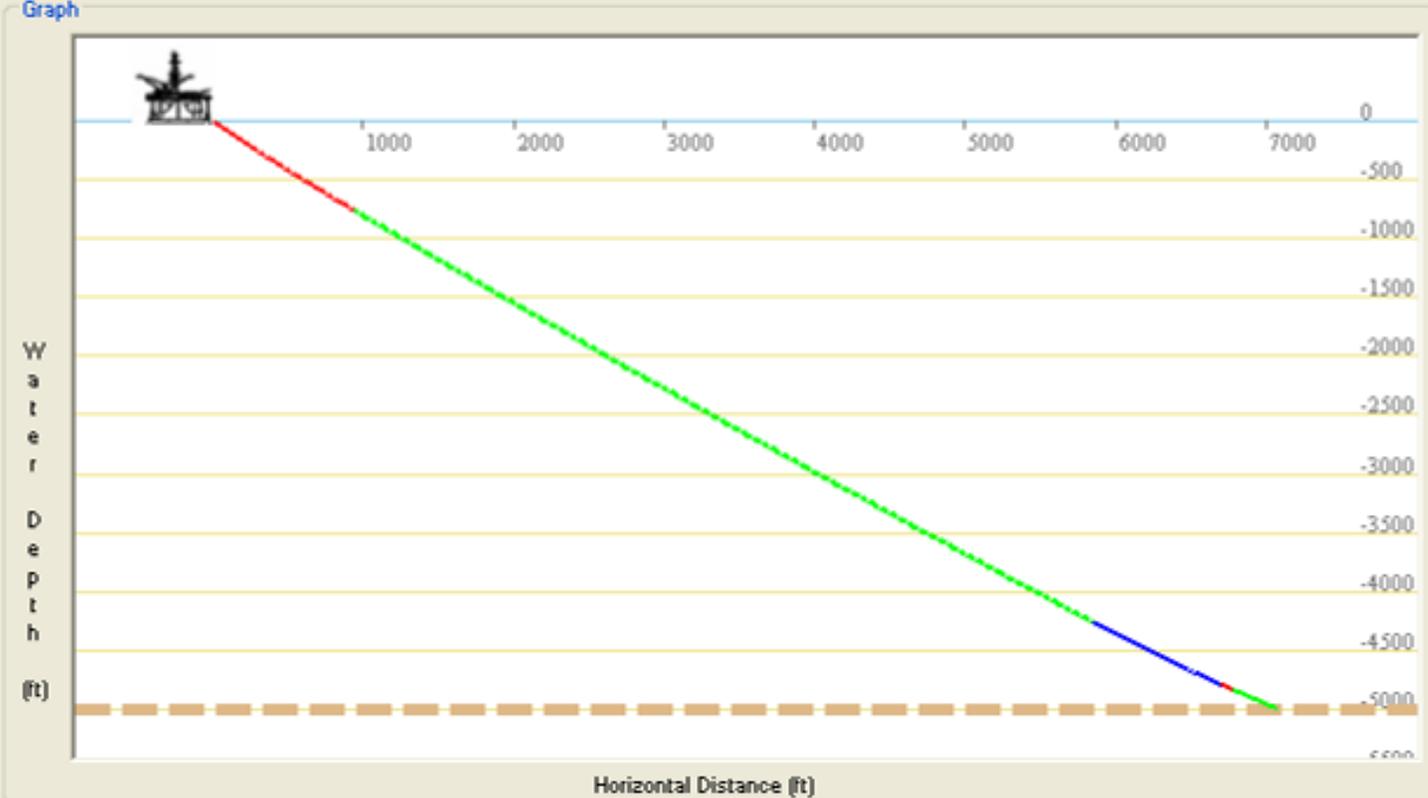
Total Stretch (ft)

49.7

MT

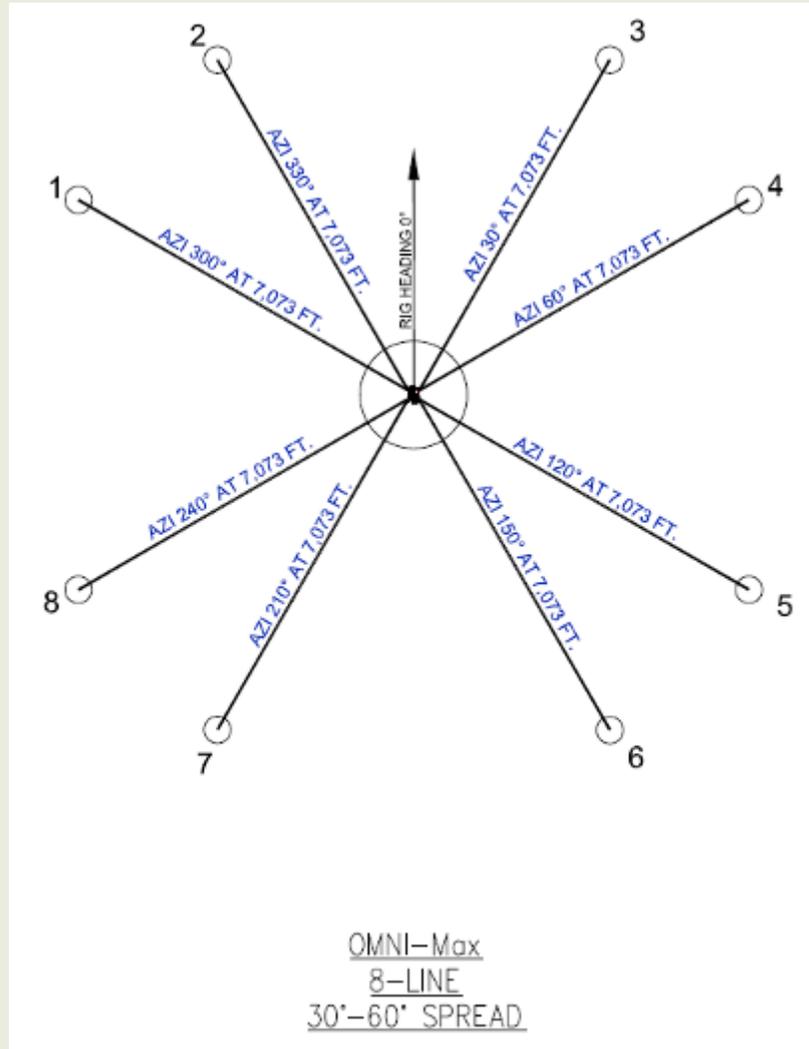
94.43

Graph



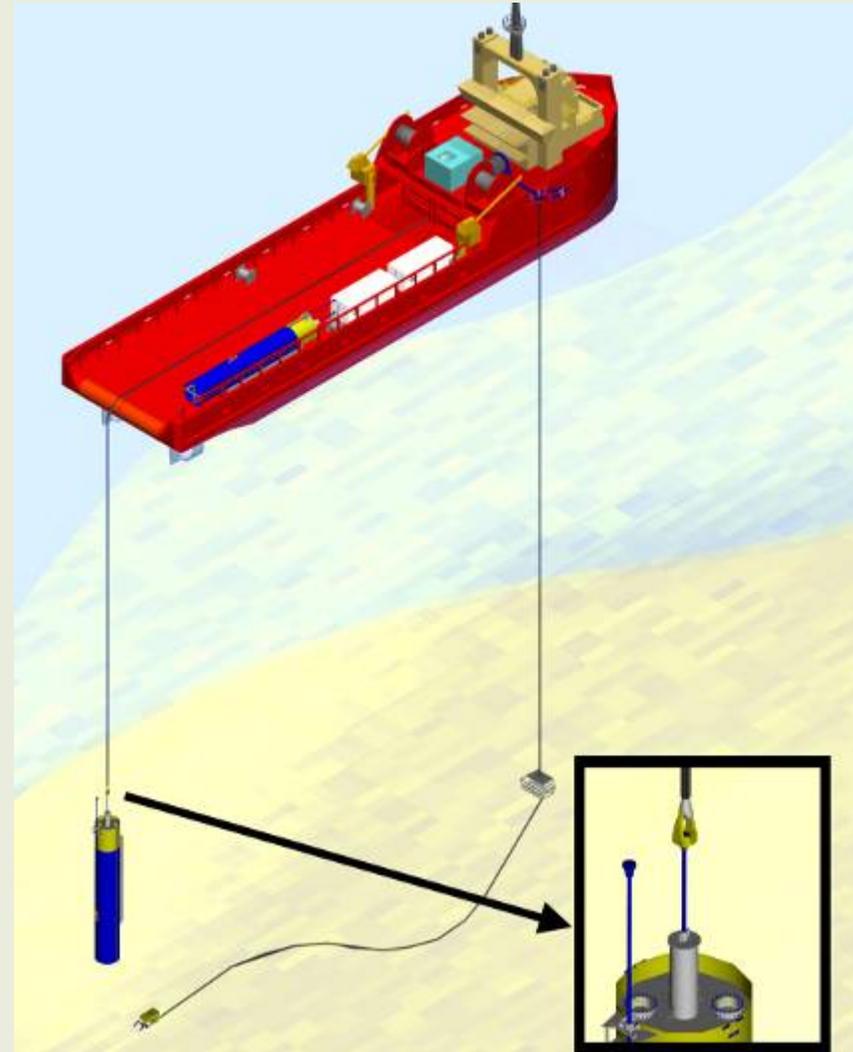
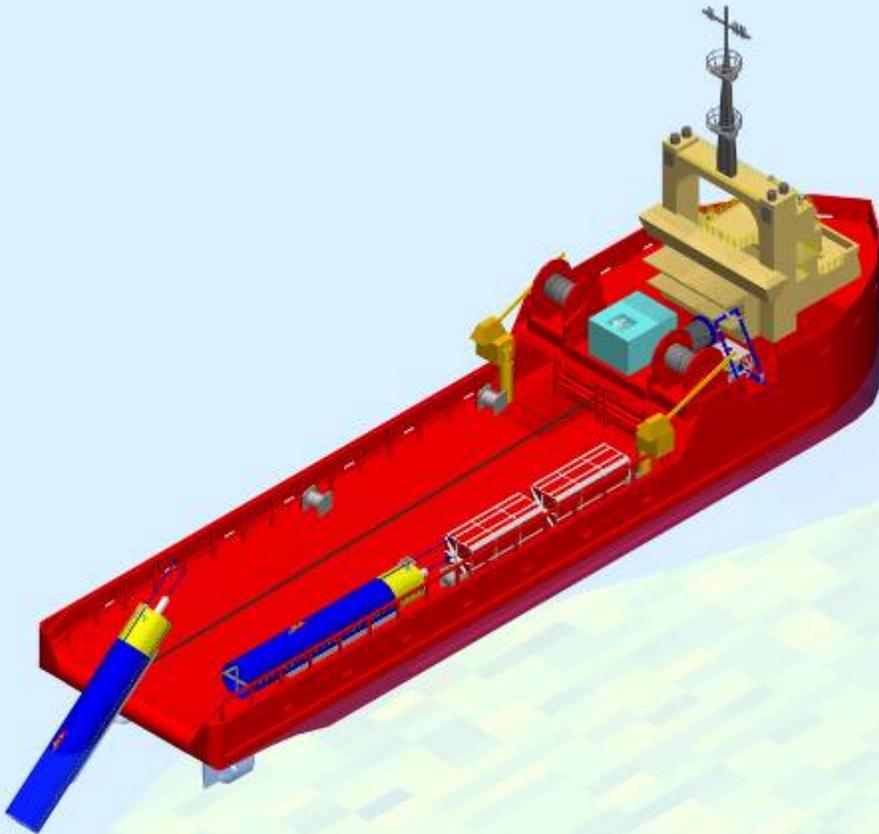


# OMNI-Max™ Pattern



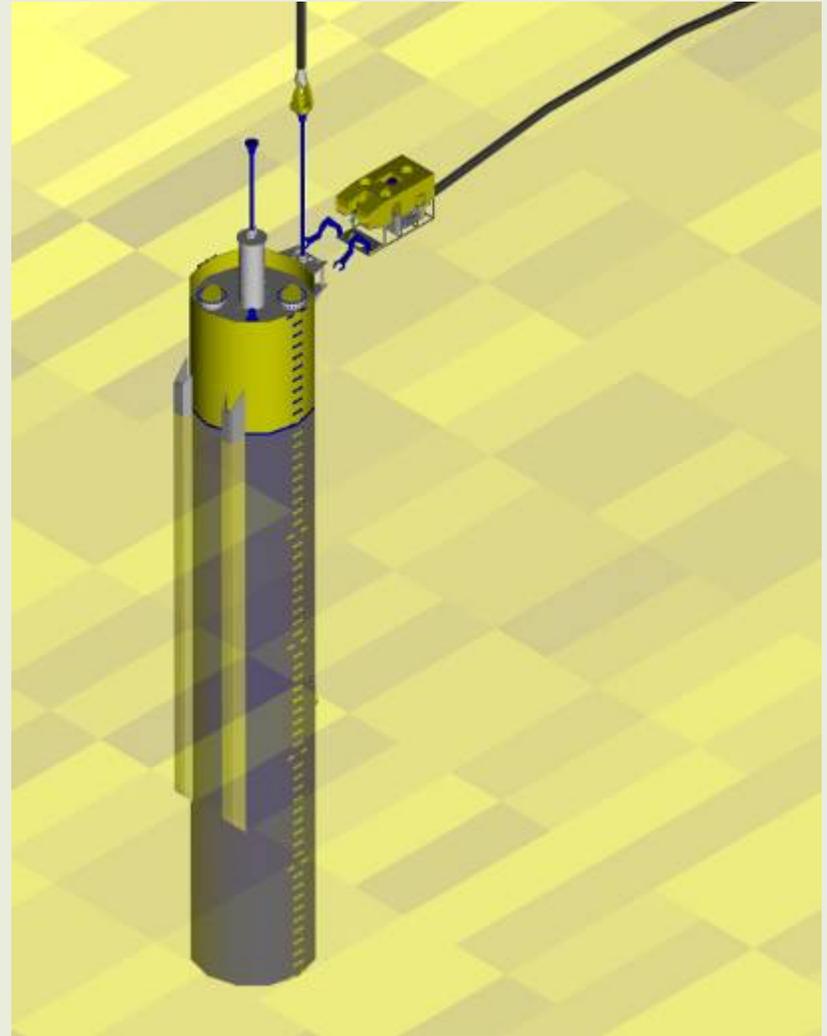
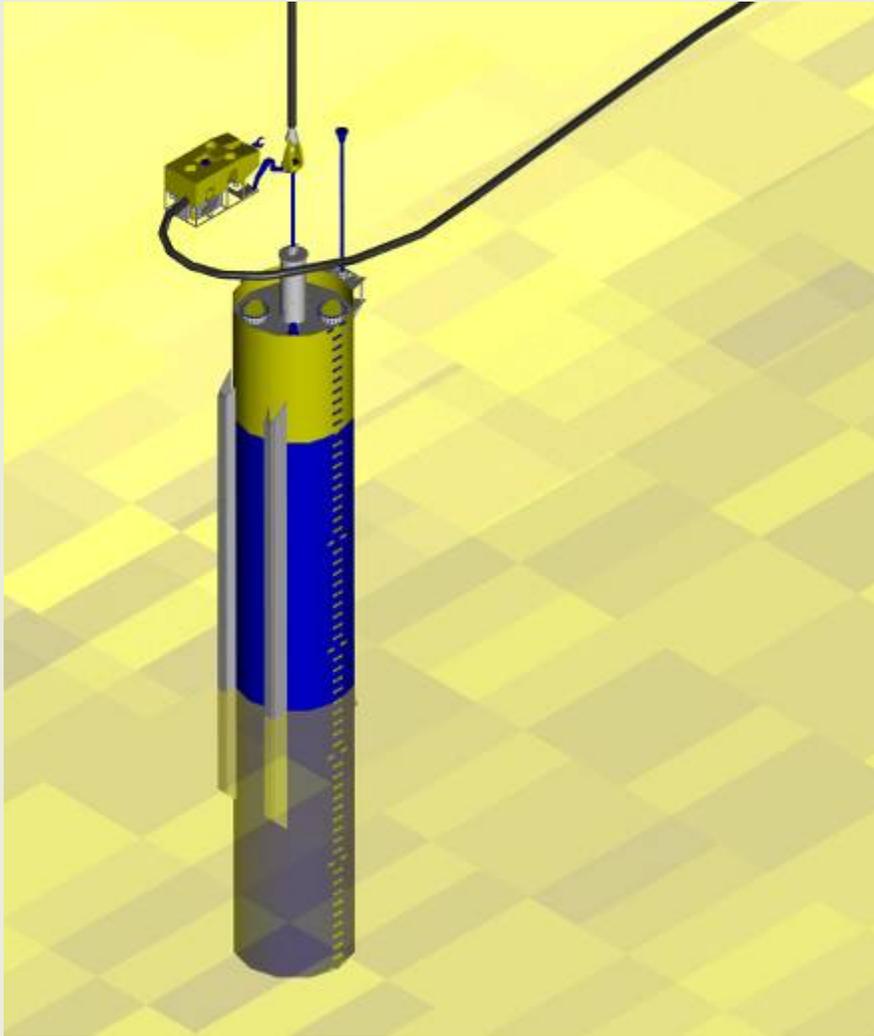


# Suction Pile Installation



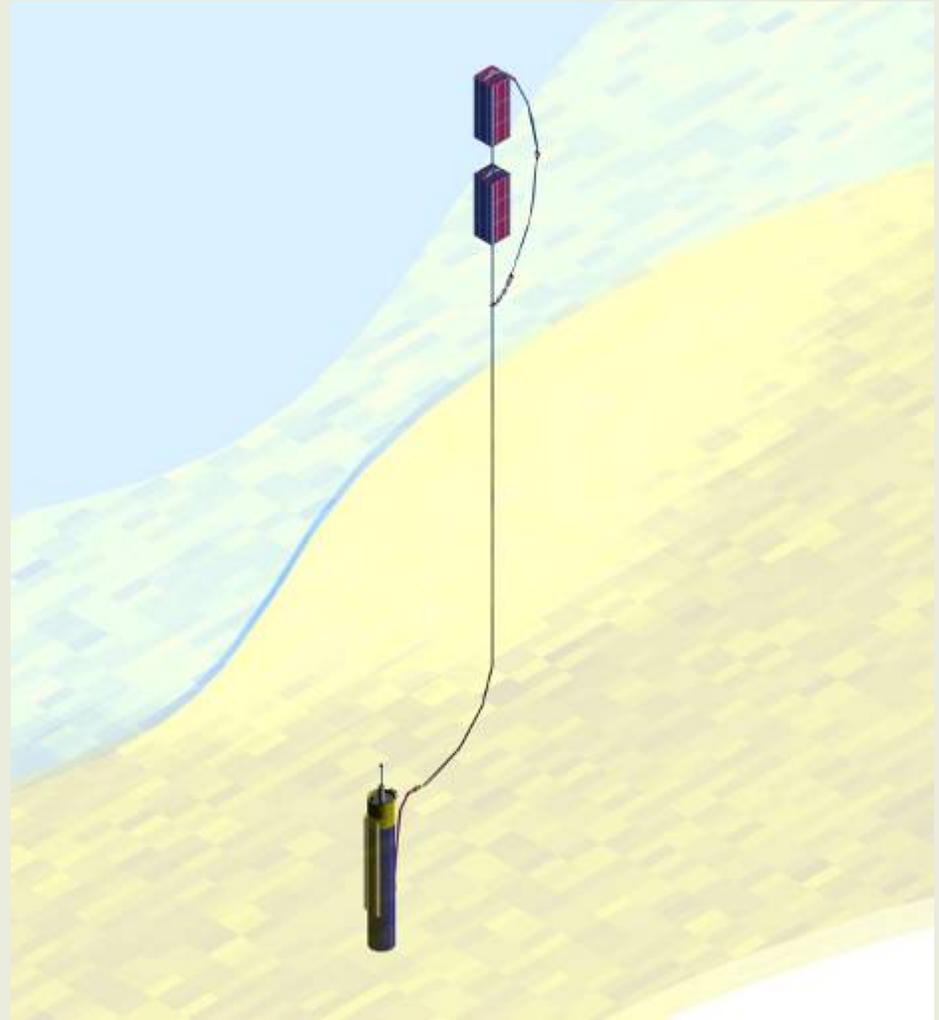
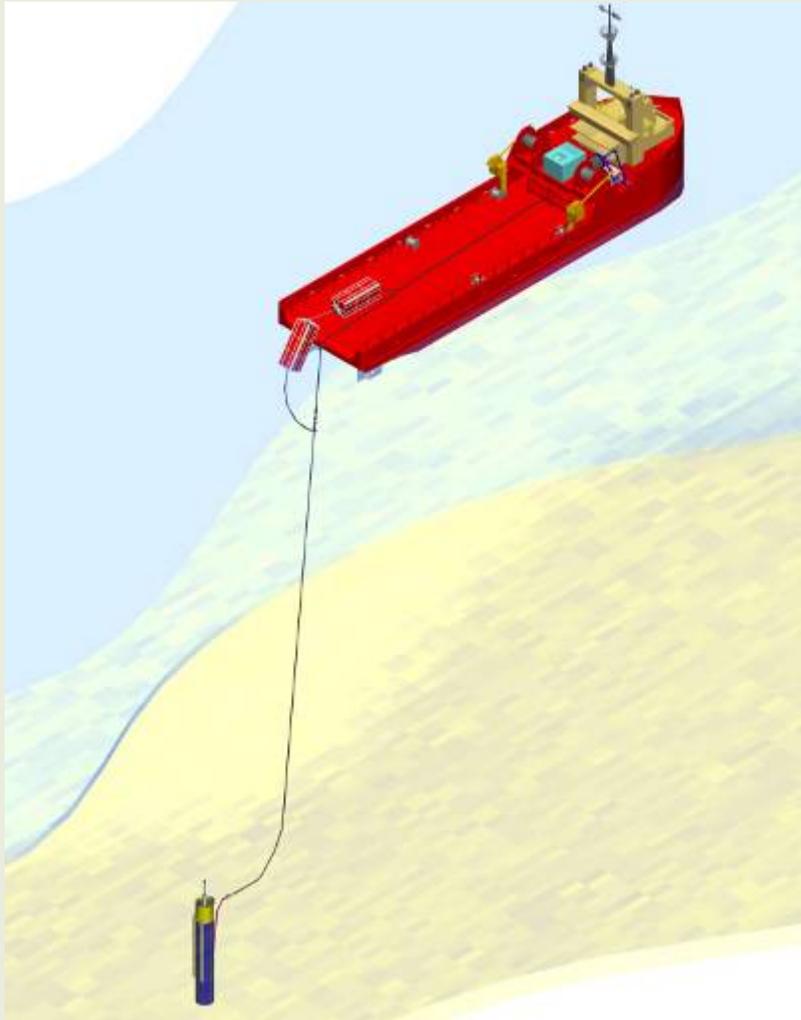


# Suction Pile Installation





# Suction Pile Installation





# Suction Pile Connected Survival

Fairlead Angle (Deg)

51

Grounded Length (ft)

0

Anchor Angle (deg)

23.8

Horizontal Bollard Pull

Kips

213.72

Anchor Distance (ft)

7766

Anchor Tension (kips)

234

Total Stretch (ft)

50

MT

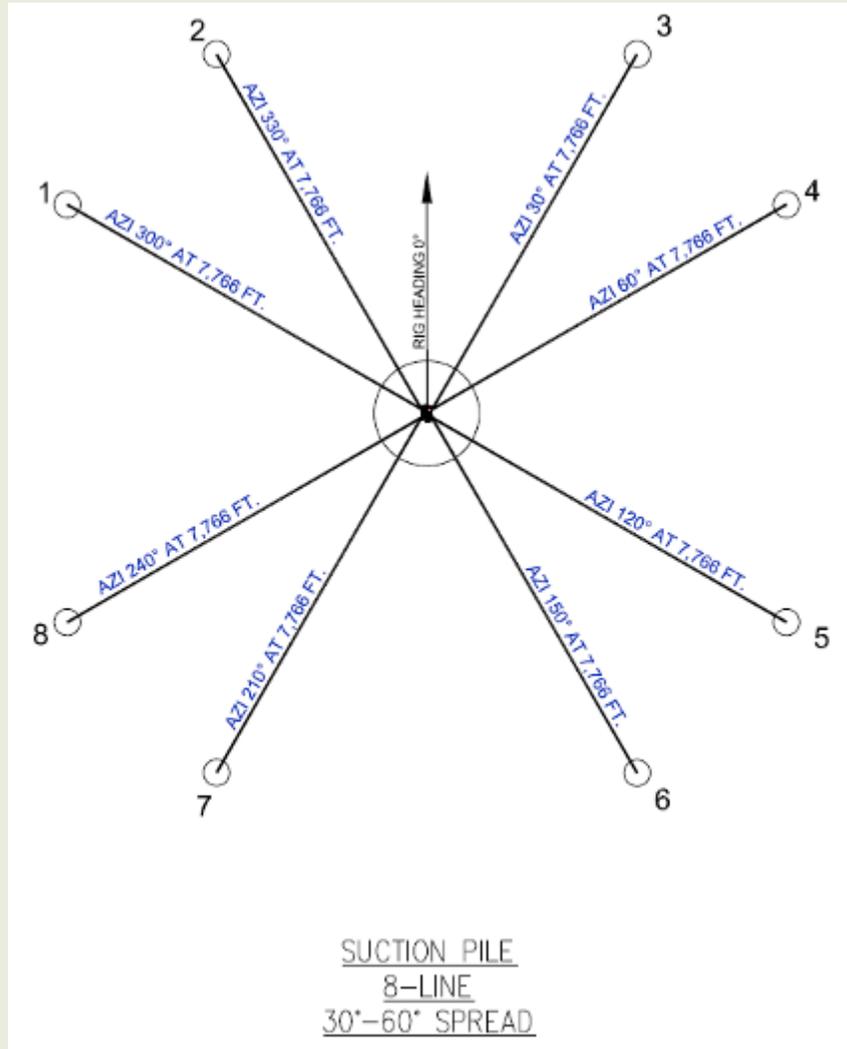
96.94

Graph





# Suction Pile Pattern

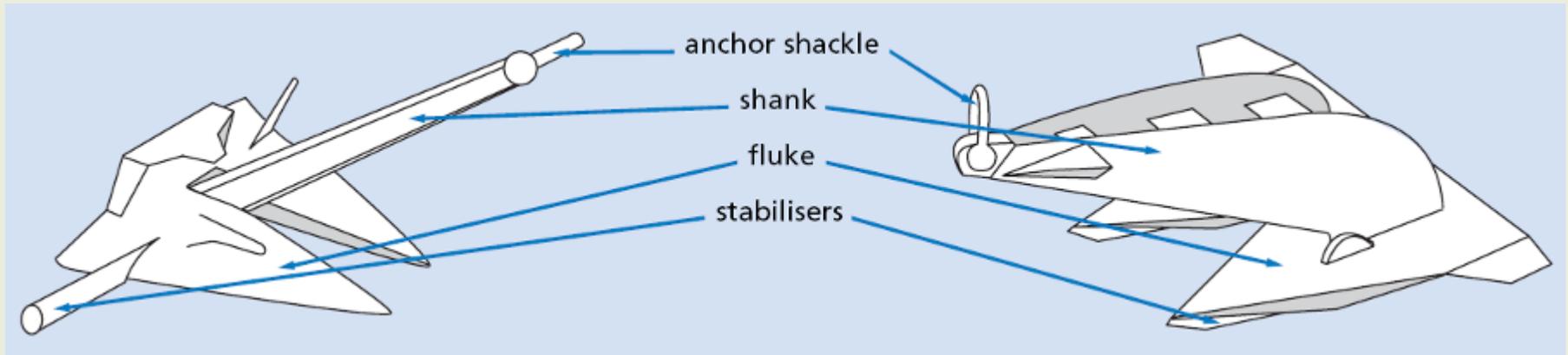




# **Seafloor Interface**

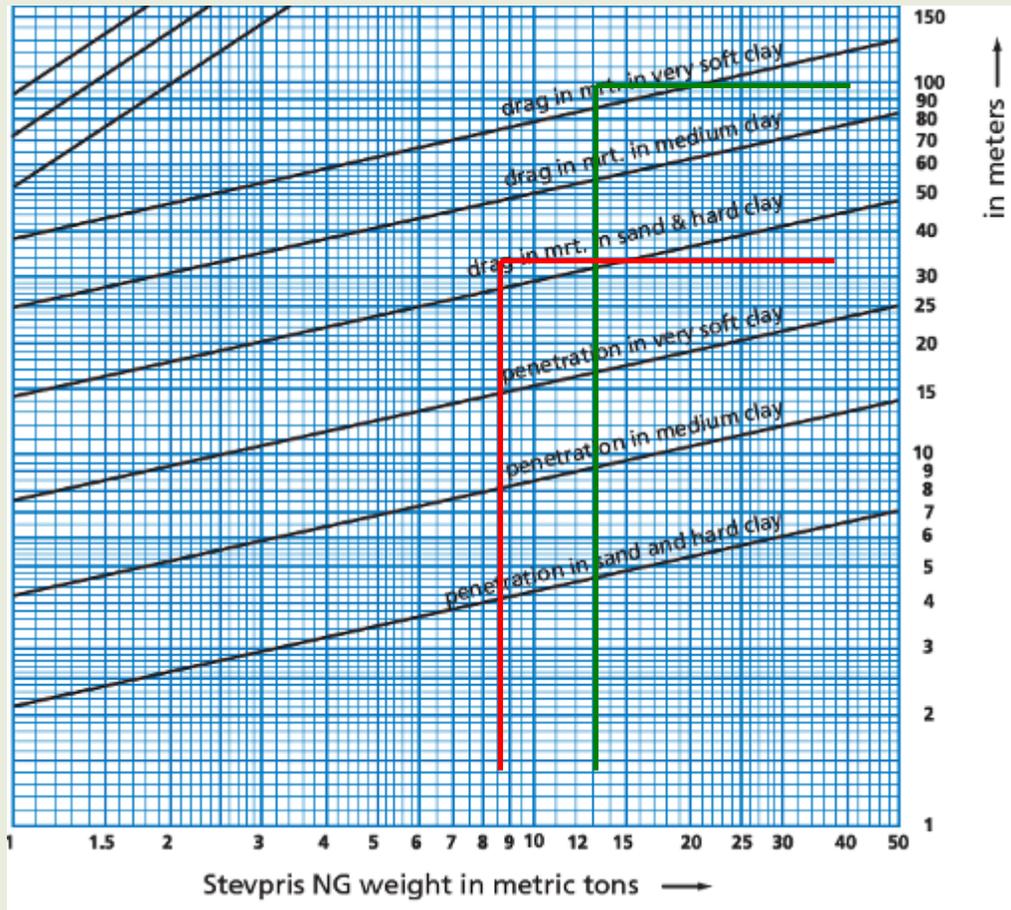
## ***Installation of Anchors***

# Drag Embedment Anchors





# Drag Embedment Anchor (DEA)



- Typical DEA size 10mt to 15mt
- Anchor Drag (typical)
  - Drag distance range ~30 to 95m (at UHC)
  - Anchor setting ~15m drag
- Anchor Penetration (typical)
  - Fluke tip range ~4 to 18m
  - Anchor setting ~1 to 10m



# DEA Seafloor Impact





# DEA Seafloor Impact





# DEA Seafloor Impact



# Suction Pile Anchors





# Suction Pile Seafloor Impact



- **12' x 60' Pile**
  - 55' penetration
  - ~1.5" wall thickness
- **9.55' x 70' Pile**
  - 65' penetration
  - ~1" wall thickness



# Suction Pile Seafloor Impact





# Suction Pile Seafloor Impact



# Drag-Installed VLAs





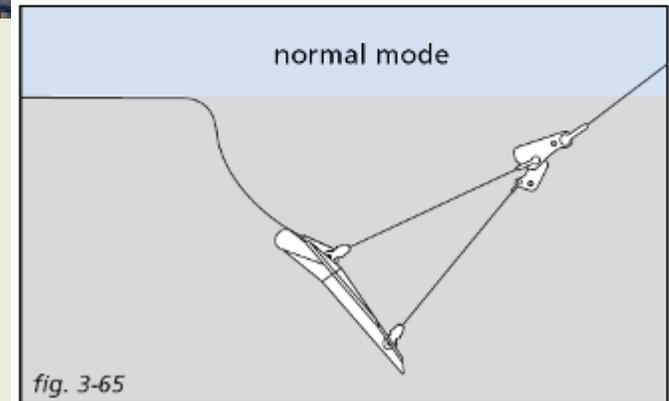
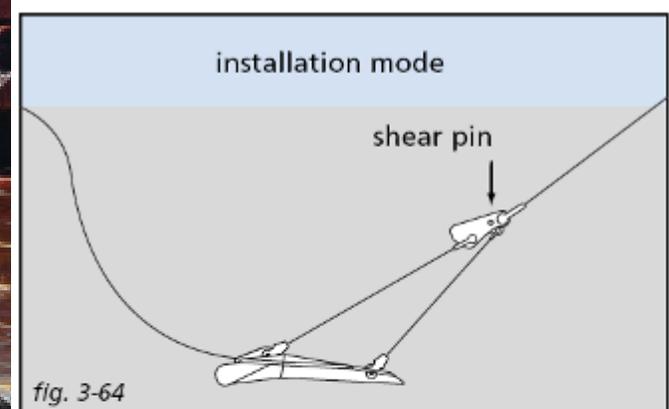
# Drag-Installed VLA Seafloor Impact



- ~12' x 12' plate
- Typical Installation
  - Drag ~50'
  - Penetration ~20'



# Drag-Installed VLAs





# OMNI-Max™ Anchor





# OMNI-Max™ Seafloor Impact



- 30' long by ~9' wing span
- Installation
  - Drop height ~150' to 250'
  - Penetration to ~50'



# OMNI-Max™ Seafloor Impact





# OMNI-Max™ Seafloor Impact

